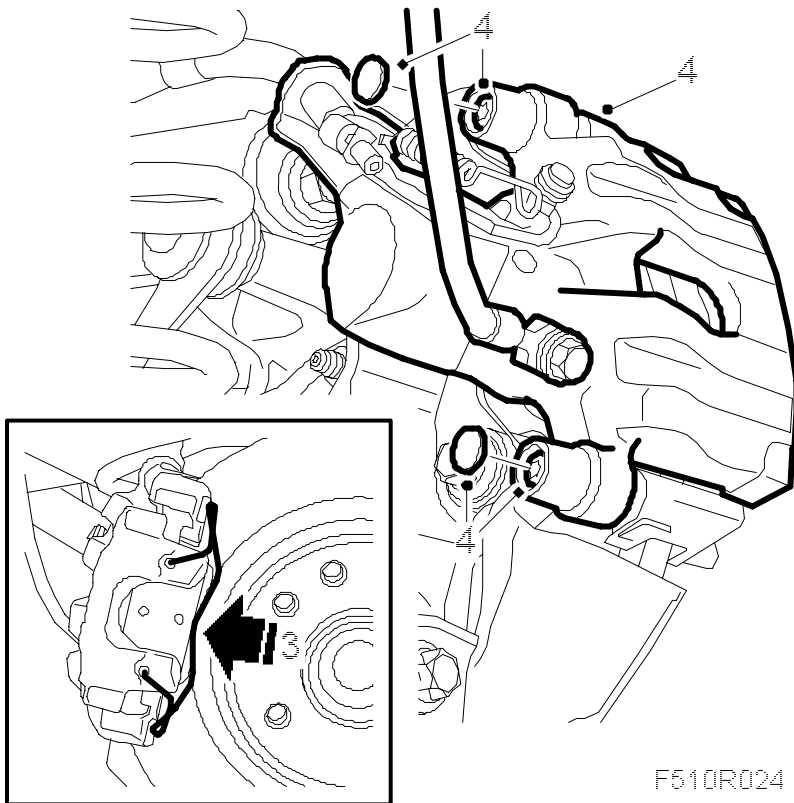


**Brake disc, rear****To remove**

1. Raise the car.
2. Remove the wheel.
3. Remove the retaining spring from the brake caliper.



4. Remove the protective covers. Remove the hydraulic body and suspend it with a hook on the brake pipe holder.

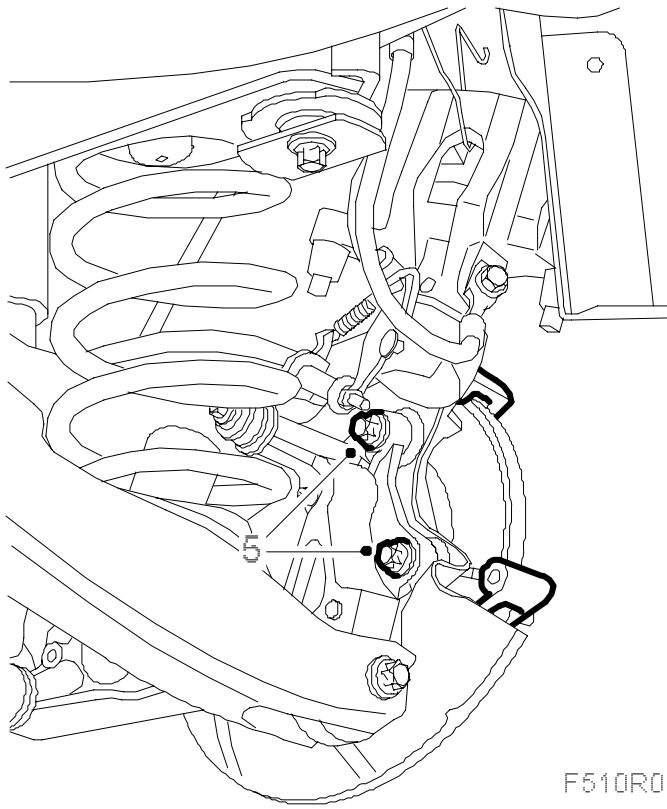
**Note**

Be careful not to damage the brake pipe.

Remove the outer brake pad.

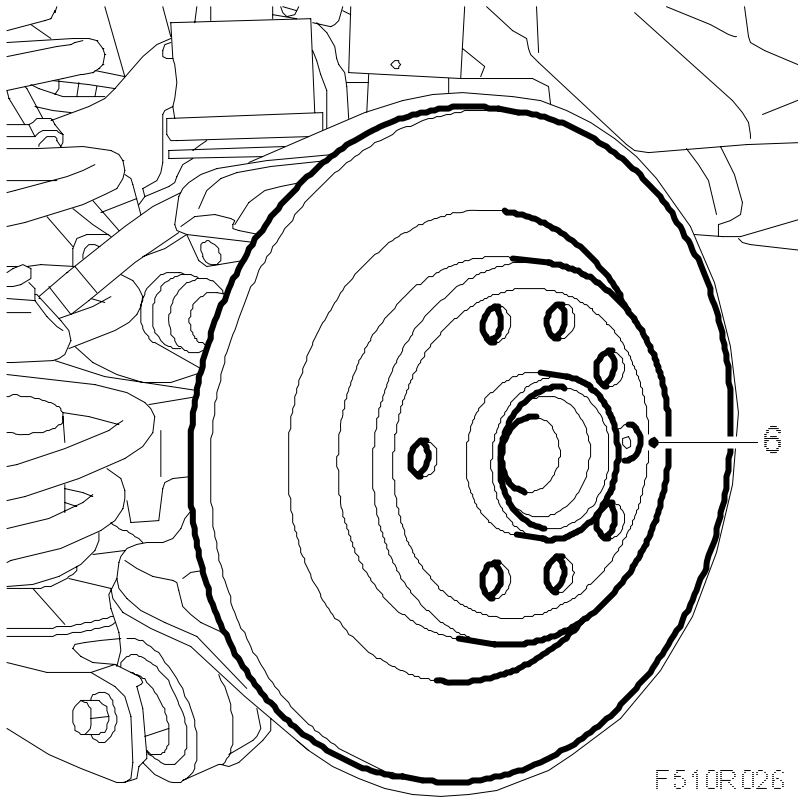
- 5.

Remove the brake caliper carrier.



F510R025

6. Remove the brake disc locking bolt. Lift off the brake disc.



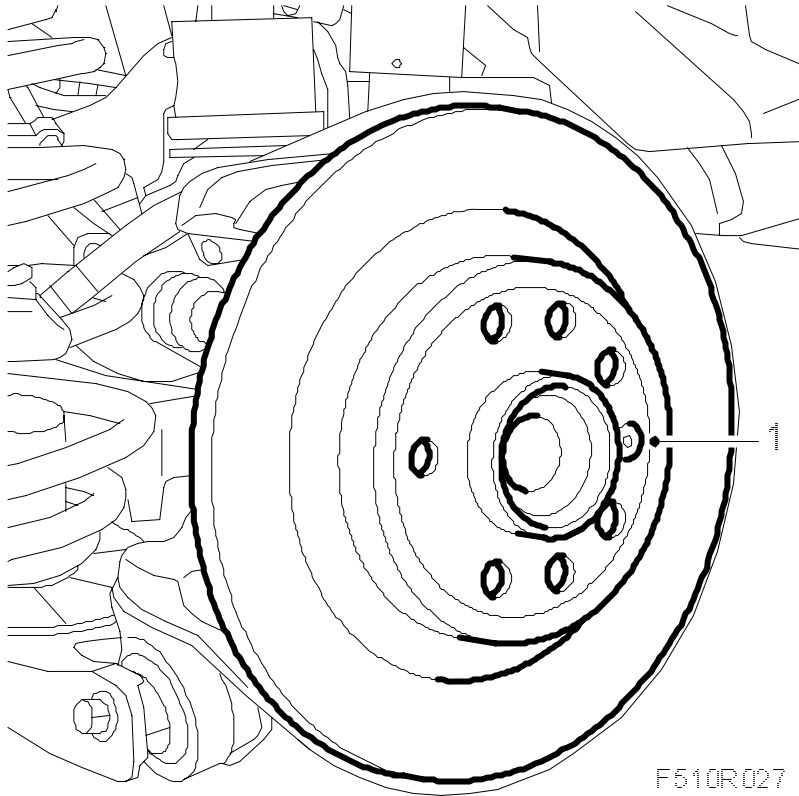
F510R026

**To fit**

1. Clean all the contact surfaces between the hub and the brake disc.

Fit the brake disc and locking bolt.

**Tightening torque 7 Nm (5 lbf ft)**

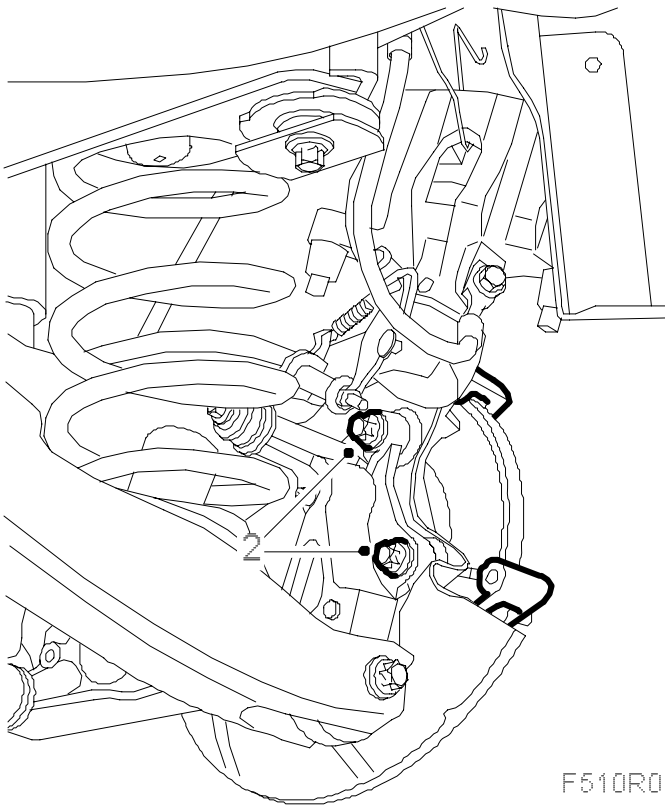


- 2.

Clean the contact surfaces between the brake caliper carrier and the steering swivel member.

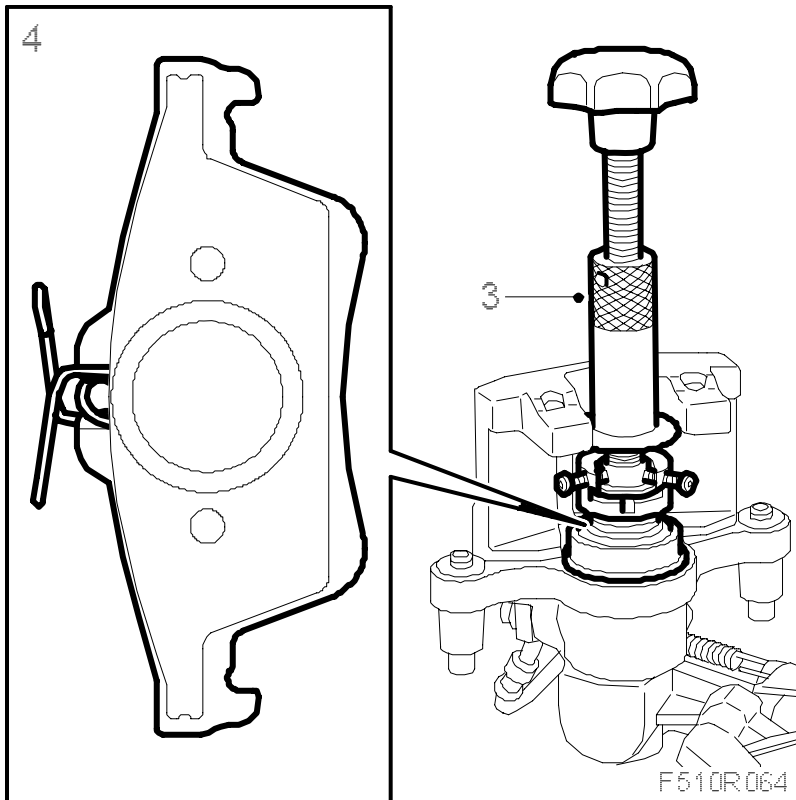
Fit the brake caliper carrier with [74 96 268 Thread locking adhesive](#).

**Tightening torque 130 Nm +45° (96 lbf ft +45°)**



F510R028

3. Remove the inner brake pad and screw in the brake piston using [89 96 969 Resetting tool](#) and [89 96 977 Adapter](#).

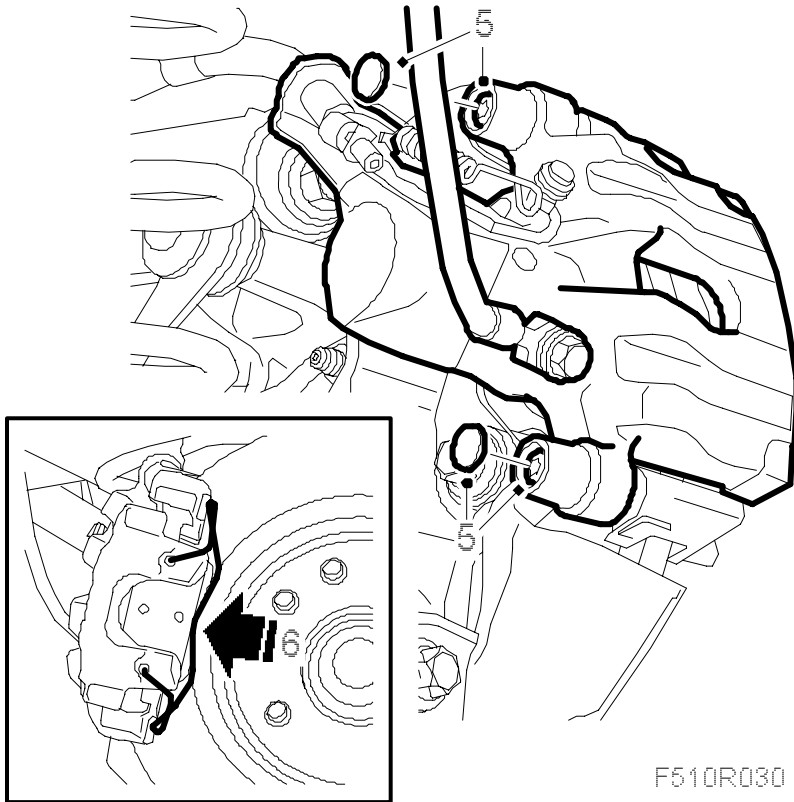


F510R064

4. Fit the brake pads.
5. Fit the hydraulic body to the holder.

**Tightening torque 28 Nm (21 lbf ft)**

Fit the protective covers.



6. Fit the retaining spring to the brake caliper.
7. [Fit the wheel.](#)
8. Lower the car.
9. Press the brake pedal a few times to press out the brake pistons and the handbrake adjustment.